# Nylon Membrane Cartridge Filters



# **Special Features & Benefits**

- Easy Identification & Traceability
- Reusable after multiple sterilization cycles
- Broad Chemical Compatibility across organic and aqueous sample; 5-10 pH
- Most economical among all available membranes for sterile filtration

The Nucart® Nylon (Nylon-66 pleated) series of cartridge filters are available in  $0.22\mu$ m,  $0.45\mu$ m and  $0.80\mu$ m ratings and are especially designed & developed for high purity and final filtration applications.

i.e. water, solvents, sterile filtration, organic and aqueous samples filtration.

Engineered using absolute rated Nylon 66 membranes, these filters are available in multiple size options (5"-40") and suitable from laboratory to full production applications as they offer versatile performance in terms of fast flow with better throughput.

# **Key Applications**

- LVPs and SVPs
- Vaccine Production
- Quality Buffers Preparation
- Final Sterile Grade Filtration
- Non-protein solutions, Aqueous and organics chemicals
- Water for Injections (WFIs)
- Sterilization of Hormonal Injectables
- Microbial Retention & Stabilization

Our Nucart Cartridge filters are quality assured for retention efficiency, integrity test and flow rate and validated for Heat Stability, Beta ratio test, fiber particle release, extractables and biosafety

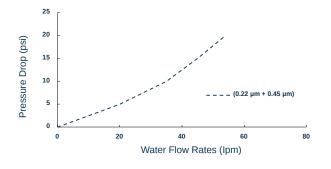
## In Complaince with Global Standards

Bacterial Endotoxin	The filtrate/Aqueous extraction from downstream of the filter exhibited endotoxin result < 0.25 EU/mL when tested as per USP <85> methodology
Oxidizable Substances	Oxidizable matter in filtered water meets the USP <1231> Oxidizable Substance Test requirements
Non-fiber Releasing	Meets the criteria for a "non-fiber releasing" filter as defined in 21 CFR 210.3(b)(6).
Particle Shedding	Meets Cleanliness per USP <788> for Particulates in Injectables
Extractable with water	Extractable passes within limit as specified by USP <661>
TOC/ Conductivity	Meets the USP <643> for Total Organic Carbon Meets the USP <645> for Water Conductivity

- Manufactured in an ISO Class 8 Cleanroom Environment
- Complete Qualification Guide
  Available
- Critical raw material used for manufacturing are Compliant with FDA Indirect Food Additive requirements cited in 21 CFR 177.1520 & 21 CFR 177.2440
- Comply with USP <88> Reactivity Test for Class VI plastics
- Wide Chemical Compatibility
- 100% Integrity Tested



Filter Media: Nylon 6,6 Supporting Media: Polyester Core & Cage: Polypropylene



## MAXIMUM OPERATING DIFFERENTIAL PRESSURE **AND TEMPERATURE**

Max Temp	$80 ^{\circ}\text{C} @ \leq 2  \text{Kg/cm}^2$
Max Pressure	3.5 Kg/cm² @ 25 °C
Autoclavable	25 autoclave/steam sterilization cycles of
	30 minutes at 121 °C/135 °C

#### **INTEGRITY TEST DATA**

#### **Bubble Point:**

0.22µm:	≥ 3447 mbar (50 psi)	(with water wetted)
0.45µm:	≥ 2206 mbar (32 psi)	(with water wetted)
0.80µm:	≥ 965 mbar (14 psi)	(with water wetted)

#### Max Air Diffusion Flow (for 10" Cartridge):

0.22µm:	≤ 30 mL/min @ 2482 mbar (36 psi)
0.45µm:	≤ 35 mL/min @ 1655 mbar (24 psi)
0.80µm:	≤ 35 mL/min @ 689 mbar (10 psi)

#### **Microbial Retention:**

0.22µm: LRV > 7 for Brevundimonas Diminuta 0.45µm: LRV > 7 for Serratia marcescens 0.80µm: LRV > 4 for Staphylococcus Aureus

Туре		Size		Pore Size		Adaptor		Rings / Gaskets		
Туре	Code	Length	EFA	Code	Micron	Code	Туре	Code	Ring	Code
Single Layer	CFNN	3"	0.2m <sup>2</sup>	03	0.22 µm	020	7P	U	Silicone	SS
CFNN 0.8µm upstream	CFNNR2	5"	0.3m <sup>2</sup>	05	0.45 µm	045	BEO	V	Viton	SV
		9.75"	0.7m <sup>2</sup>	9.75	0.80 µm	080	K SEAL	К	EPDM	SE
CFNN 0.65µm upstream	CFNNR1	10"	0.7m <sup>2</sup>	10			Optiseal	Х	Encapsulated	
		20"	1.4m <sup>2</sup>	20			4463	Y	PTFE	FV
CFNN 0.45µm upstream	CFNNQ	30"	2.1m <sup>2</sup>	30			4463B	Z	Synthetic	CD
		40"	2.8m <sup>2</sup>	40			M Disc	Q	Rubber	SR
High temp Nylon	CFNH						222	R	No Ring	XX
+ve Charged	CANNZ						4440	W		

## **EXAMPLE: CFNN05020USS**

NUPORE

## **Nupore Filtration Systems Pvt Ltd**

H.O. Plot No. 7 Industrial Area Meerut Road, Ghaziabad, U.P.-201003, India

Branch: Plot No. 76 & 77, Sector-1, HSIIDC, Saha, Ambala Cantt 133104, India





www.nupore.com

## **ORDERING INFORMATION CODES:**